

5/44

DART AEROSPACE LTD	Work Order :	24594
Description: Bushing	Part Number:	D2652
Drawing: D2652 Rev. A	Qty:	202 200

Step	Location	Procedure	By	Date	QTY
1	EXPEDITING	Open W/O	df	05.10.18	200
2	CNC-CELL	Machine as per Folio FA250 Material: AISI 303 SS ^{1/2"} Batch: M16719	M	05/10/31	202
3	QC	Inspect Level 2	M	05/10/31	202
4	QC	Inspect Level 8	S.S	05/10/31	202
5	CNC-CELL	Deburr as required. Break all sharp corner	M	05/10/31	202
6	QC	Inspect Level 5	E	05/11/01	202
7	STORES	Identify and stock	PJ	05/11/01	202
8	EXPEDITING	Close W/O Inspect level 21 Cost / Part : 92.50 05/11/03 (202) 199 05/11/02 202 .73			CZ

Rev	Date	Change	Revised By	Approved
A	98.11.27	New Issue	DM	
B	02.06.13	Now machined in house.	NG	02.06.18

RELEASED

02/06/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

No DQA: DSDate: 05/11/02

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

DART AEROSPACE LTD	Work Order:	24594
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>MK</i>	Audited by:	<i>MB</i>	Prototype Approval:	N/A
Date:	05/10/31	Date:	05/10/31	Date:	05/10/31

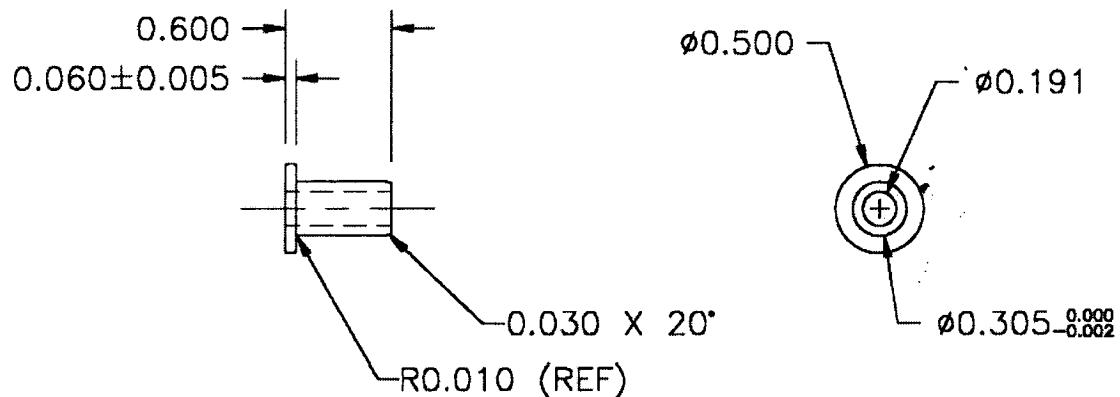
Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	RF

RELEASED

Rf 04.01.14

DART

DESIGN <i>DDY</i>	DRAWN BY <i>DDY</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>BW</i>	APPROVED <i>DDY</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

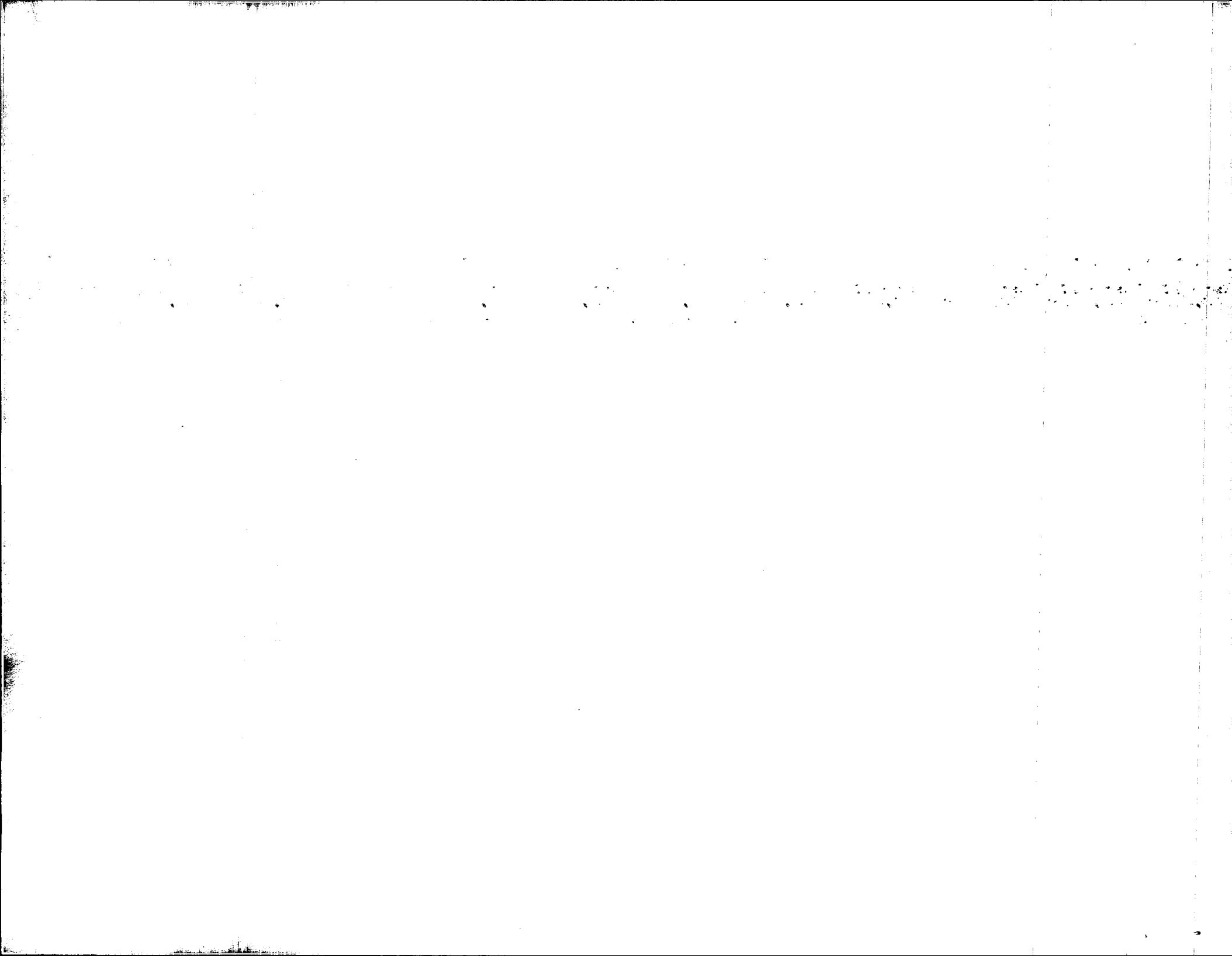
RELEASED
.97/04/25 DS

MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

WORK ORDER
NO. 24594





Job Costing Report

Dart Aerospace Ltd.
HawkesburyOct 18, 2005
11:00 am

Work Order No : 0024594
 Project Name : D2652
 Project For : WK544
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2652
 Description : Bushing
 Manufactured : Yes
 Amount Req'd : 200
 Amount Done : 0
 Start Date : 10-18-05
 Est Finish Date : 11-05-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Mark Up : 0.000%
 Actual Mark Up : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====		=====	=====		
Burden :	0.00	0.00	0.00		
=====		=====	=====		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00